

DESCRIPTION
METHODS TO PRODUCE THEANINE

TECHNICAL FIELD

5 The present invention relates to new methods of theanine production.

BACKGROUND ART

 Theanine is well acknowledged as a main component of green
10 tea flavor substance, and therefore, is an important component
of food essence. In addition, γ -glutamyl derivatives including
theanine were reported to suppress convulsion induced by caffeine
intake (Chem. Pharm. Bull., 19(7), 1301-1307 (1971). *ibid.* 19(6),
1257-1261 (1971). *ibid.* 34(7), 3053-3057 (1986). YAKUGAKUZHASSHI
15 95(7), 892-895 (1975)).

 These results suggest that the compounds act on central
nervous system, and therefore, these compounds are hoped for
useful bioactive substances.

 It is a common practice to produce theanine by extracting
20 the substance from dry tea (Gyokuro) leaves. However, theanine
is stored in the leaves but only up to 1.5% of the dry weight.
In addition, theanine is rapidly degraded in the commercial tea
trees by the active photosynthesis, and therefore theanine can
hardly be obtained in commercial tea fields. Thus, extraction
25 of theanine from dry tea leaves is recognized an impractical method
industrially.

 The difficulty in obtaining theanine at the industrial scale
lead to development of new production methods such as to synthesize

theanine chemically (Chem.Par. Bull., 19(7), 1301-1308(1971)).
The chemical synthesis methods, however, include complicated
purification steps and do not produce high yield of theanine.

An enzymatic method was also reported (JP,H07-55154,B), wherein
5 theanine is synthesized enzymatically from glutamine and
ethylamine by exploiting γ -glutamyl group transfer activity of
glutaminase. However, glutamic acid produced by glutaminase in
parallel with theanine makes purification of theanine
complicated.

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DISCLOSURE OF THE INVENTION

The present invention was conducted on the background stated
above, and aimed to present an efficient theanine production
method and to enable production of theanine easy and at an
15 industrially beneficial scale.

The present inventors isolated a new strain of theanine
producing bacteria from soil. The bacterial strain contains
glutaminase showing higher activity of theanine synthesis and
lower activity of glutamic acid synthesis compared to *Pseudomonas*
20 *nitroreducens* NBRC12694 (JP, 07-55154, B). The present inventors
made further investigation based on this finding, and completed
the present invention.

The theanine producing bacteria stated above is a new strain,
Pseudomonas citronellosis GEA(FERM BP-8353 : The bacteria is
25 stored in International Patent Organism Depositary, National
Institute of Advanced Industrial Science and Technology, Chuou
6, 1-1, Higashi 1-chome, Tsukuba-shi, Ibaragi, Japan), found and
identified by the present inventors for the first time.

The present invention provides efficient method to produce theanine, and enables an simple and industrially advantageous production of theanine.

5 BRIEF DESCRIPTION OF THE DRAWINGS

Fig.1 is an IR spectrum of theanine.

BEST MODE FOR CARRYING OUT THE INVENTION

The present invention will be described in detail without
10 intending to restrict the scope of the present invention to the
working examples stated below. The present invention can be
practiced in various forms without changing the abstract. In
addition, the scope of the present invention extends to doctrine
of equivalents.

15 In the present invention, theanine includes γ -glutamyl
ethylamide, L-glutamic acid, and γ -ethylamide. Theanine is a
component of tea flavor and is used as a food additive to modify
flavor of food.

Pseudomonas citronellosis GEA (FERM BP-8353) used in this
20 invention is a new bacterial strain newly isolated by the present
inventors. The strain belongs to the genus, Pseudomonas, and the
species citronellosis, and is theanine producing bacteria with
activities of transferring γ -glutamyl group. The strain
Pseudomonas citronellosis GEA was identified by characterization
25 of standard bacterial and biochemical analyses, and by comparison
of the DNA sequence coding 16S rRNA to those of other known bacteria.

Glutaminase in the present invention is an enzyme extracted
from Pseudomonas citronellosis GEA. The sources of the enzymatic

activities are live bacterial cells, cell lysates, sonicated cells, chemically lysed cells, lyophilized cells, precipitates with ammonium sulfate, purified enzyme preparations, and other preparations of the bacteria. They can be used as they are and also as fixed forms. For the efficient enzymatic reaction in this invention, the pH 9 to 12 is preferable, and pH 10 to 11 is more preferable. The temperature of the enzymatic reaction is preferably 10 to 55°C, and more preferably 25 to 35°C.

Theanine can be isolated and purified by known methods. For example, theanine can be isolated and purified without any difficulties by combinations of solvent partition, and chromatographies. The details will be described below without intending to restrict the scope of the technology to the examples stated below.

<Examples>

Example 1 Isolation of theanine utilizing bacteria

Pieces of soil at Shiga and Kyoto prefectures were collected and soil suspensions were prepared. One hundred strains of theanine utilizing bacteria were isolated by repeating bacterial culture three times serially in a selection medium containing 0.5% theanine, 0.03% yeast extract, 0.05% KH_2PO_4 , 0.05% K_2HPO_4 , and 0.03% $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ adjusted to pH7.

Example 2. Preparation of cell-free extract

Each of the 100 strains of theanine utilizing bacteria was cultured in 1 liter selection medium stated in Example 1 at 30°C for 20 hours. The bacterial cells were, then, collected, washed, resuspended in 50ml phosphate buffer (pH7.0), and cell-free extract was prepared by sonication at 5°C~20°C.

Example 3 Enzymatic reaction

Theanine was synthesized at 30°C for 2 hours in 100mM borate buffer (Na₂B₄O₇-NaOH, pH11) containing 0.3M glutamine, 0.6M ethylamine by using the cell-free extract stated in Example 2.

5 Example 4 Measurement of theanine synthesis and glutamic acid synthesis activities

Amounts of theanine and glutamic acid synthesized were qualified by diluting the reaction mixture stated in Example 3 appropriately and separated by reverse HPLC. Develosil ODS HG-5
10 (Nomura Chemicals, Co.Ltd) was used for the analysis, and Water2487 D Dual λUV/VIS Detector (Waters, Co. Ltd) was used as the detector.

Nicotineamide (Nacalai Tesque, Inc.) was used as an internal standard. The mobile phase was a 980:20:1 mixture of deionized
15 water, methanol, and trifluoroacetic acid.

Comparison 1

The activities of theanine and glutamic acid synthesis of newly isolated theanine producing bacteria were compared to *Pseudomonas nitroreducens* using cell-free extracts.

20 Experiment 1 Selection of bacterial strain with high theanine synthesis activity from the theanine producing bacterial strains

Cell-free extract from each strain cited in Example 1 was prepared as described in Example 2, and enzymatic reaction was
25 done by the method described in Example 3, and amount of theanine synthesized was measured as described in Example 4. As a consequence, a new strain, *Pseudomonas nitroreducens*, containing theanine synthesis activity 4 times higher than the known strain

was obtained.

Table 1

	Theanine synthetic activities	Glutamic acid synthetic activities
<i>Pseudomonas nitroreducens</i>	2.1	2.2
Newly isolated strain	9.6	2.6

Unit : mM/(h · mg)

5

Example 5 Identification of the newly isolated strain

The following factors of the newly isolated strain were characterized according to the protocol of bacteriological and biochemical standards. These were gram staining, cell morphology, catalase test, reducing activity of nitric acid, pyrazinamidase, pyrrolidonylarylamidase, alkaline phosphatase, β -galactosidase, β -glucuronidase, α -glucosidase, N-acetyl- β -glucosaminidase, urease, liquidification activities of gelatin, esculin usage, ribose consumption, xylose consumption, mannitol consumption, maltose consumption, galactose consumption, saccharose consumption, and glycogen consumption. The results of these tests concluded that the newly isolated strain belonged to the genus, *Pseudomonas* according to Bergey's manual (8th edition).

Base sequence of DNA coding 16s ribosomal RNA was also determined, and the sequence was compared to those of known bacterial strains. The results showed that the newly isolated strain was classified genus : *Pseudomonas*, and species : *citronellosis*. As the strain is new, the strain is named *Pseudomonas citronellosis* GEA.

25 Example 6. Optimization of culture conditions of *Pseudomonas*

citronellosis GEA

Growth conditions of *Pseudomonas citronellosis* GEA were tested using carbon sources other than that described in Example 1 (the carbon source is theanine). Glycerol showed the result better than glutamine, glutamic acid, and glucose as carbon sources. Comparisons of various concentration of glycerol showed that 3% gave best cell-free extract with highest theanine synthesis activity. The optimum concentration of yeast extract was also tested and 0.3% of yeast extract showed the best cell-free extract having the highest theanine synthesizing activity.

Table 2

		Glycerol conc. 1%	Glycerol conc. 2%	Glycerol conc. 3%
yeast extract 0.1%	theanine synthesis	1.02	1.01	1.05
	glutamic acid synthesis	0.34	0.38	0.41
yeast extract 0.3%	theanine synthesis	1.21	3.33	4.35
	glutamic acid synthesis	0.43	0.25	0.30
yeast extract 0.5%	theanine synthesis	1.18	1.33	2.02
	glutamic acid synthesis	0.54	0.45	0.48

unit : mM/ (h · mg)

Example 7 Optimization of enzymatic reaction using cell-free extract of *Pseudomonas citronellosis* GEA

Comparative studies of glutamine and ethylamine

concentrations under the conditions described in Example 1 with cell-free extract of *Pseudomonas citronellosis* GEA showed that 0.3M glutamine and 0.9M ethylamine were the optimum concentrations for theanine synthesis.

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Table 3

Ethylamine	0.2M glutamine		0.3M glutamine		0.4M glutamine	
	The	Glu	The	Glu	The	Glu
0.3M	74.7 (72)	10.7	98.3 (72)	13.7	80.0 (48)	33.3
0.6M	81.6 (60)	5	147 (72)	8.1	115 (72)	19.1
0.9M	157 (60)	3.1	166 (48)	6.6	120 (72)	6.2
1.2M	155 (72)	2.7	160 (60)	5.2	97.1 (72)	4.4

The : theanine, Glu : glutamic acid, () : reaction period (hours),
unit : mM

10 Example 8. Production of theanine with *Pseudomonas citronellosis* GEA

One hundred and eighty gram of bacterial cells were obtained by culturing *Pseudomonas citronellosis* GEA in 20L medium containing 3.0% glycerine, 0.3% yeast extract, 0.05% KH_2PO_4 , 0.05%
15 K_2HPO_4 , and 0.03% $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ in 30L fermenter (30°C, 2000rpm). The cells were harvested by centrifugation and washed.

Ten gram of the prepared cells were used for enzymatic reaction in 0.3M glutamine, and 0.9M ethylamine at 30°C and pH10. Forty grams of theanine were obtained from 1 liter after incubating
20 at 30°C for 24 hours. Theanine was extracted from the reaction mixture by eliminating cells first and fractionated by passing through Dowex 50x8 and Dowex 1x2 columns serially. The theanine

fraction was crystallized and washed with ethanol.

The fraction had the same mobilities as standard theanine in amino acid analyzer and in paper chromatography. Hydrolysis of the fraction with chloric acid or glutaminase produced an equal
5 molar ratio of glutamic acid and ethylamine. The hydrolysis of the fraction with glutaminase showed that the ethylamine was located at γ -position. The glutamic acid was shown L-form by glutamic acid hydrogenase (GluDH). IR spectrum of the fraction was identical to that of the standard as shown in Figure 1. The
10 isolated substance was confirmed theanine by these results.

Example 9. Production of theanine with immobilized glutaminase from Pseudomonas citronellosis GEA

(1) Preparation of cell-free extract

One hundred and sixty gram of the cell pellet obtained in
15 Example 8 was washed and resuspended in 2 liter of potassium phosphate buffer (30mM, pH7.0). Cell-free extract was obtained by sonicating the cell suspension at 5°C~20°C.

(2). Ammonium sulfate fractionation

Ammonium sulfate was added to the cell-free extract stated
20 in (1) and the pH was adjusted to 7 with 7% aqueous ammonia. At 35% saturation, precipitate was removed by centrifugation. Ammonium sulfate was added further to the supernatant to 90% saturation. The sonicator was left overnight and, precipitate was recovered by centrifugation after leaving overnight. Dialysed
25 enzyme preparation was obtained by dissolving the precipitate in 0.01M potassium phosphate buffer, and dialysed against the same buffer.

(3) Purification of the enzyme by passing through

DEAE-cellulose column chromatography

The dialysed enzyme preparation obtained in (2) was bufferized with 0.01M potassium phosphate. The enzyme was adsorbed to DEAE-cellulose column (15 x 60 cm), and eluted with the same
5 buffer containing 0.1M NaCl. Eight hundred milligrams of partially purified glutaminase was obtained.

(4) Preparation of immobilized glutaminase

Commercial carrier particles, chitopearl 3510 (Fuji Spinning Co., Ltd.), was thoroughly washed and buffered with 0.1M
10 sodium phosphate (pH 6.8). Two gram of the chitopearl was resuspended in 5ml of 20mM sodium phosphate containing 35mg of the partially purified enzyme obtained in (3), and the suspension was stirred at 4°C overnight. The enzyme and chitopearl were bridged by adding glutaraldehyde to the final concentration of
15 2.5% (V/V) and the mixture was left at 4°C for 3 hours. The resultant immobilized enzyme was washed thoroughly with 0.1M sodium phosphate (pH 6.8) and stored at 4°C.

(5) Enzymatic reaction of the immobilized glutaminase

Yield of theanine was 65% when the substrates (4% glutamine,
20 25% ethylamine, pH 10.0) was passed through a column of the immobilized enzyme prepared in (4) at 30°C, solvent velocity = 0.2. Theanine was isolated and purified by consecutive treatments with Dowex 50x8 column, Dowex 1x2 column and ethanol treatment.

Analyses of the isolated product by amino acid analyzer and
25 paper chromatography showed that the pattern was identical to the standard. Hydrolysis with chloric acid or glutaminase produced glutamic acid and ethylamine at 1:1 molar ratio. The hydrolysability of the product with glutaminase showed that

ethylamine locates at γ -position of glutamic acid. The glutamic acid produced by the hydrolysis was confirmed L-form with glutamic acid dehydrogenase (GluDH). IR analyses showed that the spectra of the isolated product was identical to that of the standard theanine as is shown in Example 8. These results showed that the isolated product is theanine.